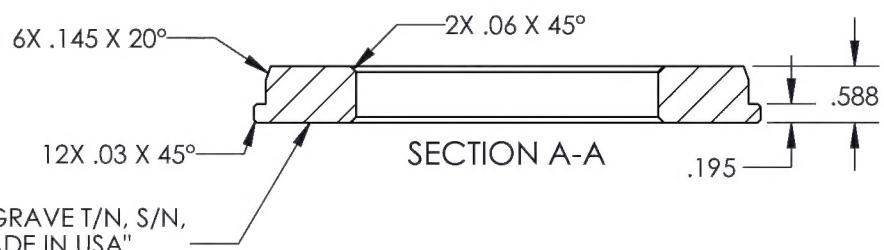
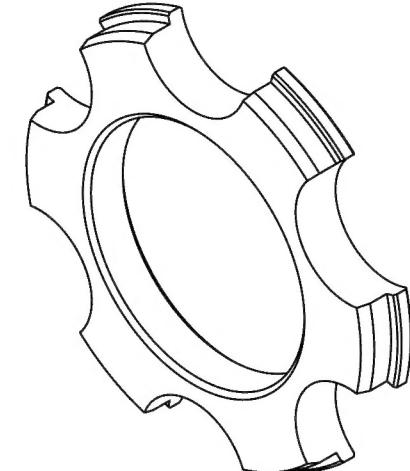
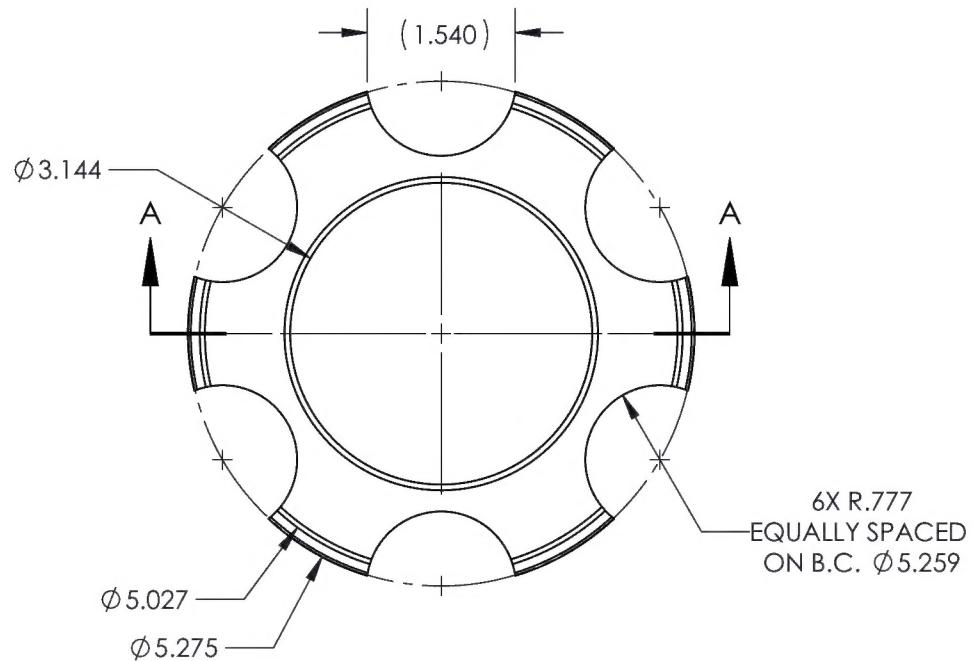


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| REV         | REVISIONS |         |          |
|-------------|-----------|---------|----------|
| DESCRIPTION | DATE      | INITIAL | APPROVED |



NOTE:  
1. USED ON SIKORSKY AIRCRAFT S76C.

| ASSY QTY | ASSY QTY | B/O | Part # | UNIT QTY | Description       | Material | B/O INFORMATION OR SPECIFICATIONS | PG. |
|----------|----------|-----|--------|----------|-------------------|----------|-----------------------------------|-----|
|          |          |     | 1      |          | RING HOLDING TOOL | SP       | Ø5-1/2 x 3/4                      |     |

|   |     |                               |
|---|-----|-------------------------------|
| UNLESS OTHERWISE SPECIFIED<br>DIMENSIONS ARE IN INCHES  |     | DRAWN BY: CLOUGH              |
| TOLERANCES ON:<br>DECIMALS .XXX ± .005<br>XX ± .01<br>X ± .1  |     | APPROVED <i>D. Weil</i>       |
| FRACTIONS ± 1/32<br>.015 x 45° PR .015 R<br>ANGLES ± .5°  |     | HEAT TREAT FINISH BLACK OXIDE |
| SPEC  |     | USED ON MODEL                 |
| UNLESS OTHERWISE SPECIFIED<br>1. BREAK ALL SHARP EDGES<br>.015 x 45° PR .015 R<br>2. DIMENSIONAL LIMITS APPLY AFTER PLATING |     | ENGINE ARRIEL 2S1             |
| SCALE   | 1:2 | DATE 11/19/2011               |
| SHEET 1 OF 1  |     |                               |